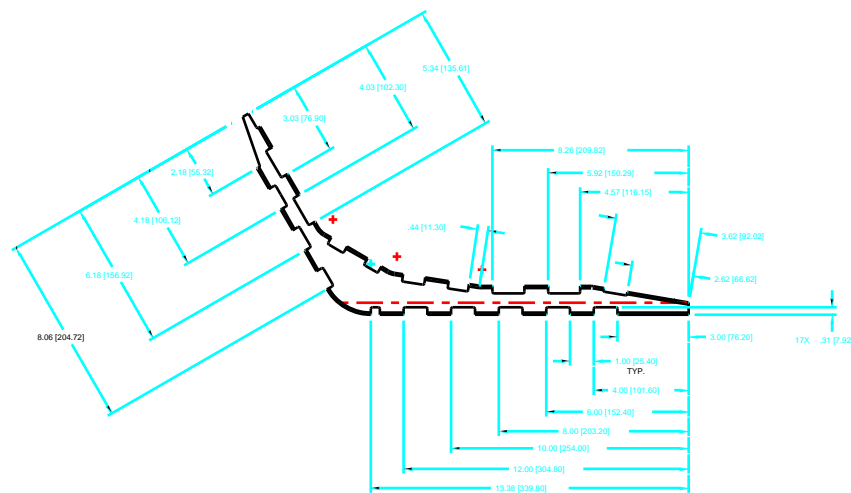
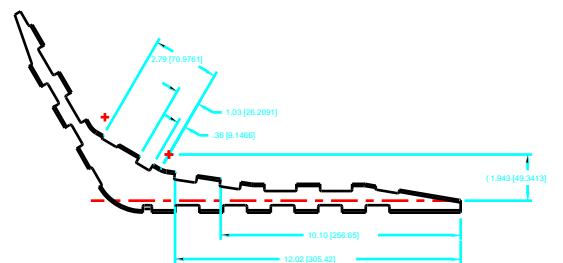


1 ST OUTLINE OF PART



2 ND OUTLINE OF PART



AUXILIARY 2 ND OUTLINE OF PART

- NOTES:
1. WHEN MACHINING VACUUM PARTS, USE OF SILICONE AND SULPHUR-BASED CUTTING FLUIDS IS PROHIBITED. USE ONE OF THE FOLLOWING:
A) CIMCOOL 5 STAR 49
B) TRIM SOL
 2. THIS IS A UHV PART, ELECTROPOLISHING IS NEEDED BEFORE WELDING. PRIOR TO ELECTROPOLISHING, THE PART NEEDS TO GO THROUGH A MULTIPLE STEP CLEANING PROCESS INVOLVING DEGREASING, WASHING AND DRY NITROGEN BLOW DOWN.
 3. RIGHT HAND SHOWN LEFT HAND OPPOSITE
 4. ALL RADII NOT SPECIFIED ARE .061
 5. KEEP THE PART CLEAN, AND WRAP FOR UHV PACKING WITH ALUMINUM FOIL
 6. DIMENSIONS IN [] ARE MILLIMETERS

[illegible]